

02563

# Work Order ID 54893

January 5, 2010 8:35:41 AM



Item ID: D205-633-017

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 05/01/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan: *PL*

Date: 10-1-05 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D205-633-017CHG001								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

*HJ for BG 10/01/25*

*8 10/01/26*

*10-1-25 (2x) SL*

*2) 8 10/01/26*

*(+)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 54893

January 5, 2010 8:35:41 AM



Page 2

Item ID: D205-633-017

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 05/01/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-633-017 Location: 10 PPP Rev: 05

10-1-26

(2X) 5

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/27

W 1001.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

January 5, 2010 8:35:46 AM

Page 1

Work Order ID: 54893

Parent Item: D205-633-017

Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Site ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-14A Bolt	al	Purchased	No			110	Each	471.0000	2.0000		10-1-25	SP

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

471

113359

471

110

Each

155.0000

4.0000

2

10-1-25

SP 2X

AN4-5A

Purchased

No

110

Each

155.0000

4.0000

10-1-25

SP 2X

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

155

100089

6

106605

6

108672

1

109061

9

110844

30

111650

3

112933

100

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 54893

Parent Item: D205-633-017

Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

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Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Part ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-6A		Purchased	No			110	Each	1,567.000	4.0000			
--------	--	-----------	----	--	--	-----	------	-----------	--------	--	--	--



Bolt

10-1-25

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1567	
112314	167	
112641	100	
112720	100	
112829	300	
112933	300	
113149	600	

4

AN4-7A		Purchased	No			110	Each	317.0000	4.0000			
--------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--



Bolt

10-1-25

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	317	
112794	1	
113226	316	

1  
3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries



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Parent Item: D205-633-017

Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

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Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN5-14A x1 Purchased

No

110

Each

109.0000

2.0000



10-1-25

SP



Bolt

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

109

106166

8

112411

40

112467

11

112489

50

2

AN5-6A x1 Purchased

No

110

Each

80.0000

2.0000



10-1-25

SP (2x)



Bolt

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

80

108376

8

111425

22

112243

50

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Qty: 2.00

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Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD416

Purchased

No

110

Each

1,489.000

30.0000



10-1-25

sl

Washer

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

1489

103691

20

104215

6

108161

329

110523

340

111279

101

111916

482

112314

211

16941

0

30

AN960JD516

Purchased

No

110

Each

655.0000

8.0000



1113288

10-1-25

sl

Washer

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

655

110363

46

110523

57

111279

39

112082

64

112314

14

112828

28

113149

407

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 05/01/2010


Required Date: 18/01/2010

Start Qty: 2.00

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Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2021-101 x1		Manufactured	No			110	Each	11.0000	2.0000			
<div style="display: flex; justify-content: space-between;"> <div>  <p>Sa Eyebolt</p> </div> <div> <p>10-1-25</p> <p>sl</p> </div> </div>												

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

Main Warehouse

ST

11

40433

11

110

Each

466.0000

4.0000

2

10-1-25

D2022-101 x2



Spacer

Manufactured No

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

Main Warehouse

ST504

466

45885

266

50746

100

52325

100

110

Each

192.0000

4.0000

4

10-1-25

24 sl

D2022-103 x2



Spacer

Manufactured No

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

Main Warehouse

ST109

192

47964

185

50735

7

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
--------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2562-007 *xl* Manufactured No

110

Each

6.0000

2.0000



10-1-25

sl



*42* Strut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

47178

6

6

110

Each

0.0000

2.0000



2

B.54896 1/4/2/26

D2563 *xl*

Manufactured

No



Step Weldment Assembly

D2565-401 *xl*

Manufactured

No

110

Each

5.0000

2.0000



B51564 10-1-25 sl



*42* Strut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

51564

5

5

110

Each

5.0000

2.0000



2

10-1-25 sl

D2565-403 *xl*

Manufactured

No



*42* Strut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

47179

5

5

2

January 5, 2010 8:35:46 AM

Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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# Picklist Print

January 5, 2010 8:35:46 AM

Work Order ID: 54893

Parent Item: D205-633-017

Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2565-405		Manufactured	No			110	Each	5.0000	2.0000			
<div style="display: flex; justify-content: space-between;"> <div> <p>S +2 Strut</p> <p>D2565-405</p> <p>S +2 Strut</p> </div> <div> <p>Barcode</p> </div> <div> <p>Barcode</p> </div> <div> <p>10-1-25</p> <p>SQ</p> </div> </div>												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

5

(47180)

5

110

Each

5.0000

2.0000

2

10-1-25

SQ

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

(47181)

5

110

Each

26.0000

2.0000

2

10-1-25

SQ

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

26

(37394)

8

47831

10

47899

8

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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January 5, 2010 8:35:46 AM

Work Order ID: 54893

Parent Item: D205-633-017

Parent Item Name: Heli-Access-Step, Standard Low Gear


Comments:

Start Date: 05/01/2010


Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Qty ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2565-411  Strut		Manufactured	No			110	Each	5.0000	2.0000		10-1-25	

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	5	
47182	5	

MS21042L4  Nut		Purchased	No			110	Each	4,161.000	16.0000		10-1-25	
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Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	4161	
102552	6	
104248	6	
110507	184	
111827	2965	
113422	1000	
15924	0	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

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Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21042L5 *5* *72* *Nut* Purchased No

110 Each 1.043.000 4.0000



10-1-25

*SP (2x)*

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

1043

110382

10

111636

11

112314

522

113523

300

113537

200

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 5.0 PARTS LISTS

### 5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	4	4	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: **B**

Date: 07.08.21